


Updated 1/2/2025

 Grain Bonding Motor Matrix			
Grain-to-Liner Bonding			
38mm			
38/480	I59WN		
54mm			
54/852	J1299N		
54/1280	J1799N		
54/1706	K2050ST	K1103X	K1100T
75mm			
75/2560	K1000T	K1800ST	
75/3840	L1520T		
75/5120	M1500G	M1780NT	L2200G M2225WS M2050X
98mm			
98/5120	L1500T	L2500ST	
98/7680	M4500ST	M2400T	M1845NT M2100G
98/10240	M2500T	M2000R	M6000ST M1800FJ
98/15360	N2000W	N3300R	N2220DM
Grain End Bonding			
75mm			
75/6400	M650W		
75/7680	M685W		
98mm			
98/10240	M750W		
98/15360	N1000W		
Grain-to-Liner & Grain End Bonding			
98/20480	N4000W		
98mm DMS	O5500X		

Color Legend

Warp-9
Super Thunder
Propellant X
Blue Thunder
Mojave Green
New Blue Thunder
White Lightning
Redline
Metalstorm Dark Matter
Black Max

NOTES:

- I59WN uses quick-cure epoxy
- Grain-to-liner bonding uses Elmer's Glue-All Max or Gorilla Glue
- Grain end bonding uses 30 minute epoxy

FOLLOW ALL INSTRUCTIONS INCLUDED WITH YOUR PARTICULAR MOTOR